WERKZEUG-EYLERT GmbH & Co. KG

| HSS-E Spiralbohrer (Art.-Nr.: 11051…) | | | |
|---|---|---|---|
| **Schnittwertempfehlung** | | | |
| **Beschichtung** | | **HSS-E / TiAlN** | |
| **Typ** | | **N** | |
| **Werkstoffgruppe** | | **$V_c$** [m/min] | **fr** |
| **P** | 1 | 45-50 | 6 |
| | 2 | 35-40 | 5 |
| | 3 | 35-42 | 6 |
| | 4 | 12-22 | 3-4 |
| **M** | 1 | 16-18 | 4 |
| | 2 | 12-15 | 4 |
| | 3 | 12-15 | 4 |
| **K** | 1 | 36-45 | 6 |
| | 2 | 28-40 | 6 |
| **N** | 1 | 70-85 | 7 |
| | 2 | 60-70 | 6 |
| | 4 | 28-63 | 4 |
| | 5 | 15-25 | 4 |

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